

What is claimed is:

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For: LOW POWER ULTRASONIC FLOW METER

- 1 1. A flow meter comprising:
 - 2 a loop power supply for supplying a supply voltage;
 - 3 a load powered by a load voltage and including at least a processor for
 - 4 calculating a flow rate, an ultrasonic transducer power circuit, and an ultrasonic
 - 5 transducer receiving circuit;
 - 6 a power regulating circuit between the loop power supply and the load, the
 - 7 power regulating circuit including:
 - 8 a power converter responsive to the supply voltage to vary the load
 - 9 voltage in response to a control signal,
 - 10 a safe storage device between the power converter and the load for
 - 11 storing power when not needed by the load and for delivering power to the load
 - 12 when required by the load, and
 - 13 a control subsystem for providing the control signal to the
 - 14 converter based on the setting of the loop power supply by the load; and
 - 15 a power management subsystem configured to detect the load voltage and
 - 16 to reduce the load power consumption at at least one predetermined set point.
- 1 2. The flow meter of claim 1 in which the loop power supply is a 4-20 mA
- 2 loop power supply.
- 1 3. The flow meter of claim 1 in which the power converter is a switching

2 power converter.

1 4. The flow meter of claim 1 in which the safe storage device is a capacitor.

1 5. The flow meter of claim 4 in which the capacitor has a value of less than
2 100 μ F.

1 6. The flow meter of claim 1 in which the control subsystem includes a
2 control amplifier with one input connected to the loop power supply and another input
3 connected to a reference voltage.

1 7. The flow meter of claim 6 in which the processor is programmed to output
2 the reference voltage to the control amplifier based on the flow rate.

1 8. The flow meter of claim 1 in which the power regulating circuit further
2 includes a voltage clamp between the converter and the load for limiting the load voltage.

1 9. The flow meter of claim 8 in which the voltage clamp is a Zener diode.

1 10. The flow meter of claim 1 in which the power management subsystem
2 includes a low level power management section.

1 11. The flow meter of claim 10 in which the low level power management

2 section includes at least a first voltage detector configured to compare the load voltage
3 with a first set point voltage and to output a first warning signal to the processor when the
4 load voltage is less than the first set point voltage.

1 12. The flow meter of claim 11 in which the processor is programmed to
2 initiate a first power reduction instruction set in response to the first warning signal to
3 reduce the load power consumption.

1 13. The flow meter of claim 12 in which the low level power management
2 section further includes a second voltage detector configured to compare the load voltage
3 with a second set point voltage and to output a second warning signal to the processor
4 when the load voltage is less than the second set point voltage.

1 14. The flow meter of claim 13 in which the processor is programmed to
2 initiate a second power reduction instruction set in response to the second warning signal
3 to further reduce the load power consumption.

1 15. The flow meter of claim 10 in which the power management subsystem
2 further includes a high level power management section.

1 16. The flow meter of claim 15 in which the high level power management
2 section is configured to measure the power draw of selected modules of the load and to
3 implement a rules set to regulate the operation of the modules based on the power draw

4 of each module.

1 17. The flow meter of claim 1 further including transducers connected to the
2 load.

1 18. The flow meter of claim 17 in which each transducer includes a composite
2 piezoelectric element.

1 19. The flow meter of claim 18 in which the composite piezoelectric element
2 includes an array of cells isolated from each other by channels filled with potting
3 material.

1 20. The flow meter of claim 1 further including one or more batteries for
2 powering the loop power supply.

1 21. The flow meter of claim 1 further including one or more solar cells for
2 powering the loop power supply.

1 22. A flow meter comprising:

2 a loop power supply for supplying a supply voltage;

3 a load powered by a load voltage and including at least a processor for

4 calculating a flow rate, an ultrasonic transducer power circuit, and an ultrasonic

5 transducer receiving circuit;

6 a power regulating circuit between the loop power supply and the load;

7 and

8 a power management subsystem configured to detect the load voltage and

9 to reduce the power consumption at at least one predetermined set point.

1 23. The flow meter of claim 22 in which the power regulating circuit includes:

2 a power converter responsive to the supply voltage to vary the load

3 voltage in response to a control signal;

4 a safe storage device for storing power when not needed by the load and

5 for delivering power to the load when needed by the load; and

6 a control subsystem for providing the control signal to the converter based

7 on the setting of the loop power supply by the load.

1 24. The flow meter of claim 22 in which the loop power supply is a 4-20 mA

2 loop power supply.

1 25. The flow meter of claim 23 in which the power converter is a switching

2 power converter.

1 26. The flow meter of claim 23 in which the safe storage device is a capacitor.

1 27. The flow meter of claim 26 in which the capacitor has a value of less than
2 100 μ F.

1 28. The flow meter of claim 23 in which the control subsystem includes a
2 control amplifier with one input connected to the loop power supply and another input
3 connected to a reference voltage.

1 29. The flow meter of claim 28 in which the processor is programmed to
2 output the reference voltage to the control amplifier based on the flow rate.

1 30. The flow meter of claim 23 in which the power regulating circuit further
2 includes a voltage clamp between the regulator and the load for limiting the load voltage.

1 31. The flow meter of claim 30 in which the voltage clamp is a Zener diode.

1 32. The flow meter of claim 22 in which the power management subsystem
2 includes a low level power management section.

1 33. The flow meter of claim 32 in which the low level power management

2 section includes at least a first voltage detector configured to compare the load voltage
3 with a first set point voltage and to output a first warning signal to the processor when the
4 load voltage is less than the first set point voltage.

1 34. The flow meter of claim 33 in which the processor is programmed to
2 initiate a first power reduction instruction set in response to the first warning signal to
3 reduce the load voltage.

1 35. The flow meter of claim 34 in which the low level power management
2 section further includes a second voltage detector configured to compare the load voltage
3 with a second set point voltage and to output a second warning signal to the processor
4 when the load voltage is less than the second set point voltage.

1 36. The flow meter of claim 35 in which the processor is programmed to
2 initiate a second power reduction instruction set in response to the second warning signal
3 to further reduce the load voltage.

1 37. The flow meter of claim 32 in which the power management subsystem
2 further includes a high level power management section.

1 38. The flow meter of claim 37 in which the high level power management
2 section is configured to measure the power draw of selected modules of the load and to
3 implement a rules set to regulate the operation of the modules based on the power draw

4 of each module.

1 39. The flow meter of claim 22 further including transducers connected to the
2 load.

1 40. The flow meter of claim 39 in which each transducer includes a composite
2 piezoelectric element.

1 41. The flow meter of claim 40 in which the composite piezoelectric element
2 includes an array of cells isolated from each other by channels filled with potting
3 material.

1 42. The flow meter of claim 22 further including one or more batteries for
2 powering the loop power supply.

1 43. The flow meter of claim 22 further including one or more solar cells for
2 powering the loop power supply.

1 44. A flow meter comprising:

2 a loop power supply for supplying a supply voltage;

3 a load powered by a load voltage and including at least a processor for

4 calculating a flow rate, an ultrasonic transducer power circuit, and an ultrasonic

5 transducer receiving circuit; and

6 a power regulating circuit between the loop power supply and the load, the

7 power regulating circuit including:

8 a power converter responsive to the supply voltage to vary the load

9 voltage in response to a control signal,

10 a safe storage device for storing power when not needed by the

11 load and for delivering power to the load when required by the load, and

12 a control subsystem for providing the control signal to the

13 converter based on the setting of the loop power supply by the load.

1 45. The flow meter of claim 44 in which the loop power supply is a 4-20 mA

2 loop power supply.

1 46. The flow meter of claim 44 in which the power converter is a switching

2 voltage regulator.

1 47. The flow meter of claim 44 in which the safe storage device is a capacitor.

1 48. The flow meter of claim 47 in which the capacitor has a value of less than
2 100 μ F.

1 49. The flow meter of claim 44 in which the control subsystem includes a
2 control amplifier with one input connected to the loop power supply and another input
3 connected to a reference voltage.

1 50. The flow meter of claim 49 in which the processor is programmed to
2 output the reference voltage to the control amplifier based on the flow rate.

1 51. The flow meter of claim 44 in which the power regulating circuit further
2 includes a voltage clamp between the converter and the load for limiting the load voltage.

1 52. The flow meter of claim 51 in which the voltage clamp is a Zener diode.

1 53. The flow meter of claim 44 further including a power management
2 subsystem configured to detect the load voltage and to reduce the load voltage in
3 response to at least one predetermined set point.

1 54. The flow meter of claim 52 in which the power management subsystem
2 includes a low level power management section.

1 55. The flow meter of claim 54 in which the low level power management

2 section includes at least a first voltage detector configured to compare the load voltage
3 with a first set point voltage and to output a first warning signal to the processor when the
4 load voltage is less than the first set point voltage.

1 56. The flow meter of claim 55 in which the processor is programmed to
2 initiate a first power reduction instruction set in response to the first warning signal to
3 reduce the load voltage.

1 57. The flow meter of claim 56 in which the low level power management
2 section further includes a second voltage detector configured to compare the load voltage
3 with a second set point voltage and to output a second warning signal to the processor
4 when the load voltage is less than the second set point voltage.

1 58. The flow meter of claim 57 in which the processor is programmed to
2 initiate a second power reduction instruction set in response to the second warning signal
3 to further reduce the load voltage.

1 59. The flow meter of claim 53 in which the power management subsystem
2 includes a high level power management section.

1 60. The flow meter of claim 59 in which the high level power management
2 section is configured to measure the power draw of selected modules of the load and to
3 implement a rules set to regulate the operation of the modules based on the power draw

4 of each module.

1 61. The flow meter of claim 44 further including transducers connected to the
2 load.

1 62. The flow meter of claim 61 in which each transducer includes a composite
2 piezoelectric element.

1 63. The flow meter of claim 62 in which the composite piezoelectric element
2 includes an array of cells isolated from each other by channels filled with potting
3 material.

1 64. The flow meter of claim 44 further including one or more batteries for
2 powering the loop power supply.

1 65. The flow meter of claim 44 further including one or more solar cells for
2 powering the loop power supply.

1 66. A method of regulating power between a loop power supply and a load
2 powered by a load voltage, the method comprising:
3 varying the load voltage in response to a control signal;
4 storing power when not needed for the load;
5 delivering stored power to the load when required to power the load;
6 adjusting the control signal based on the setting of the loop power supply;
7 detecting the load voltage; and
8 reducing the load voltage at a predetermined set point.

1 67. The method of claim 66 in which the loop power supply is a 4-20 mA loop
2 power supply.

1 68. The method of claim 66 in which adjusting the control signal includes
2 comparing the loop power supply to a reference voltage.

1 69. The method of claim 68 in which the reference voltage level is based on a
2 flow rate.

1 70. The method of claim 66 further including clamping the load voltage at a
2 predetermined limit.

1 71. The method of claim 66 in which reducing the load voltage includes

2 comparing the load voltage with a first set point voltage and outputting a first warning
3 signal when the load voltage is less than the first set point voltage.

1 72. The method of claim 71 including initiating a first power reduction
2 instruction set in response to the first warning signal to reduce the load voltage.

1 73. The method of claim 71 in which reducing the load voltage further
2 includes comparing the load voltage with a second set point voltage and outputting a
3 second warning signal when the load voltage is less than the second set point voltage.

1 74. The method of claim 73 including initiating a second power reduction
2 instruction set in response to the second warning signal to further reduce the load voltage.

1 75. The method of claim 66 in which reducing the load voltage includes
2 measuring the power draw of selected modules of the load and implementing a rules set
3 to regulate the operation of the modules based on the power draw of each module.